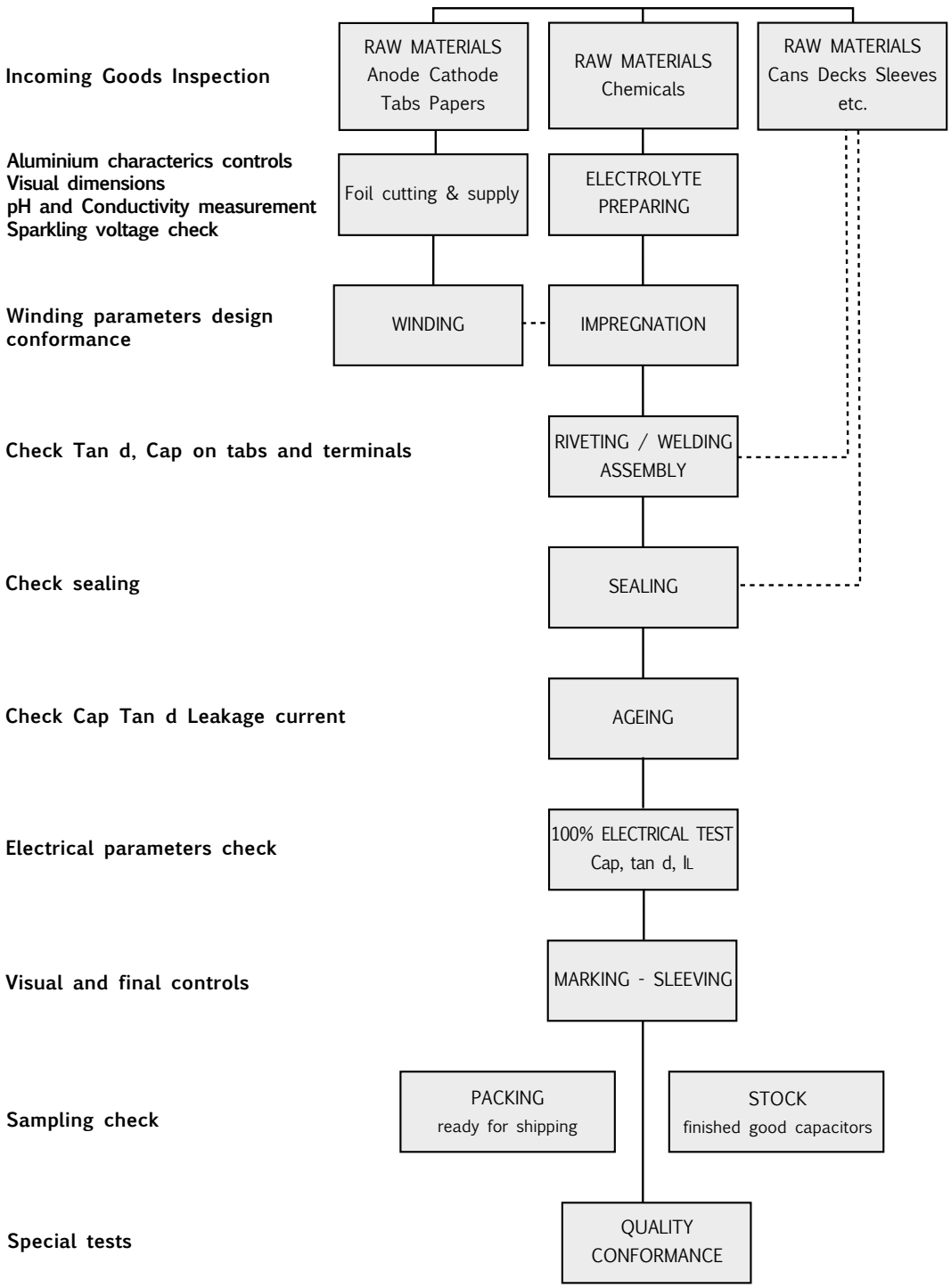MANUFACTURING CONTROL FLOW